

Work Order ID 52046

September 14, 2009 3:14:36 PM



Page 1

Item ID: D2013-5

Accept



Setup Start



Revision ID: C

Stop



Item Name: Mirror Bracket LH, 204

Start Date: 9/15/09 Start Qty: 5.00



Cust Item ID:

Required Date: 9/22/09 Req'd Qty: 5.00

Customer:

Reference:

Approvals:

Process Plan:

PL

Date:

09/2/14

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2013

Rev C

100

0.00



NC BRAKE

Brake NC

Memo

0.00

Brake NC

1-Punch as per template D2013-T5 and Dwg D2013
2-Flatten ends of D2013-5 tube as per Dwg D2013 using DT8545 3-Bend (1)
tube as per Dwg D2013 using Jig DT8201
Identify as D2013-5.
4-Deburr as required

09/09/15

m-k 09/09/17

(SX)

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

23 8/2/16

(-5)
(+5)

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D2013-5

Accept



Setup Start



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Item Name: Mirror Bracket LH, 204

Start Date: 9/15/09 Start Qty: 5.00



Cust Item ID:

Required Date: 9/22/09 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

Identify as per dwg & Stock Location: WFA

0.00



Packaging

Memo

0.00

Packaging

SP 09.09.21 (6)

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/21 JF
mf 09-09-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 52046

Parent Item: D2013-5RevC

Parent Item Name: Mirror Bracket LH, 204

Comments:

Start Date: 9/15/09

Required Date: 9/22/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No			100	f	344.6673	9.1053			



304 RD Tube .750 x .049W

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT

344.6673

107518

4.77

108498

0

109314

8.5

110113

0.73

110271

0.03

111096

9

111457

11.43

112187

10.2073

112652

300

10 X 8809/09/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

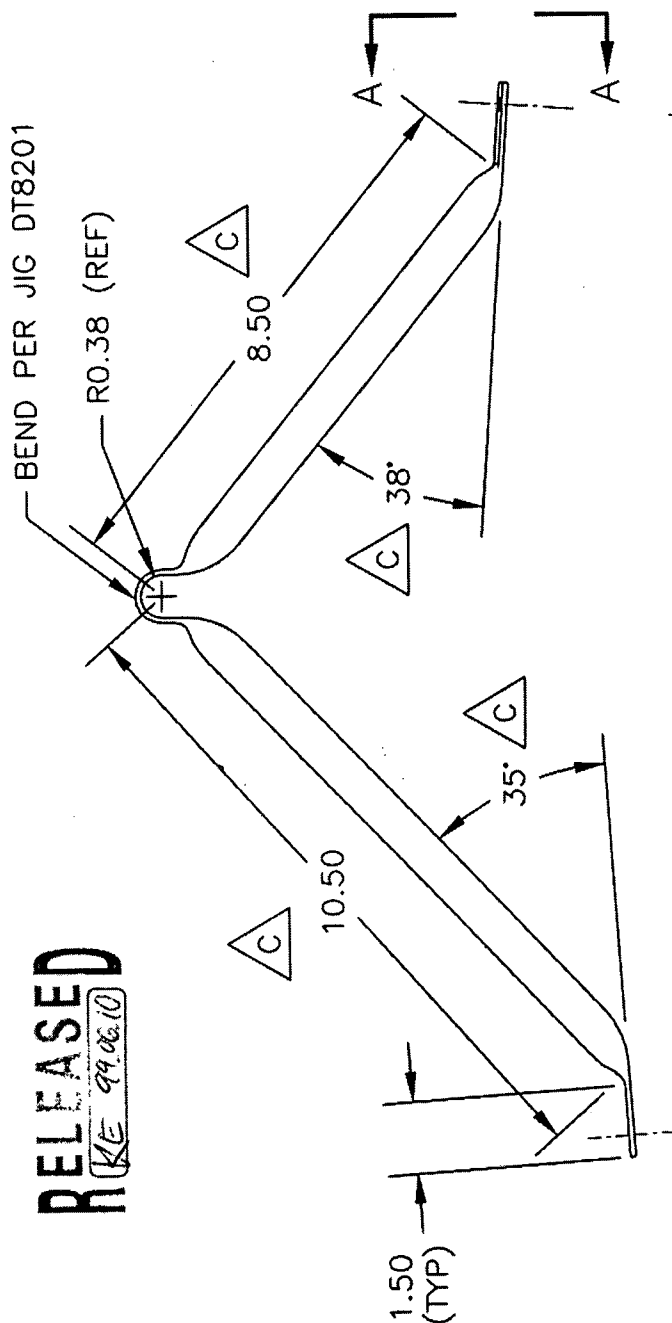


SHOP COPY
RETURN TO
ENGINEERING

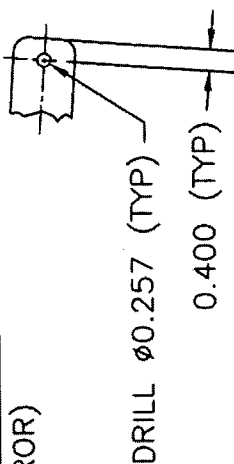


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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 52046

DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED JD	DRAWING NO. D2013	REV. C SHEET 1 OF 3
DATE 99.06.07	TITLE MIRROR BRACKET		SCALE NTS
A	90.10.22	NEW ISSUE	
B	94.06.15	REDRAWN	
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

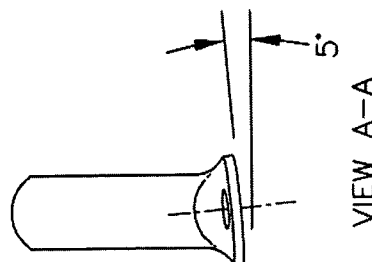


D2013-1 LH SHOWN
D2013-2 RH OPPOSITE
(FOR 205 MIRROR)



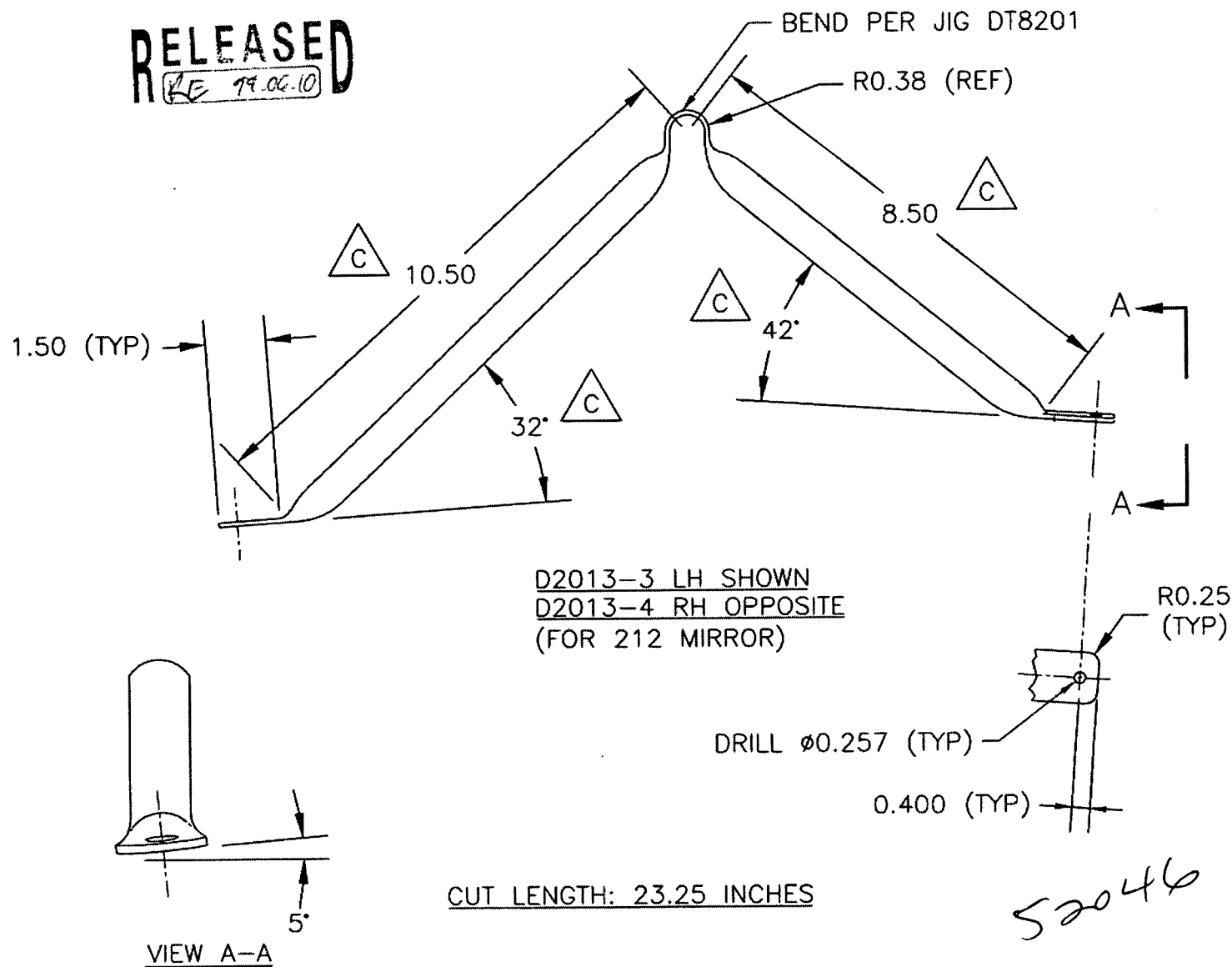
CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL



RELEASED
KE 99.06.10

RELEASED
 RE 79.06.10



MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
 0.750 O.D. x 0.049 WALL

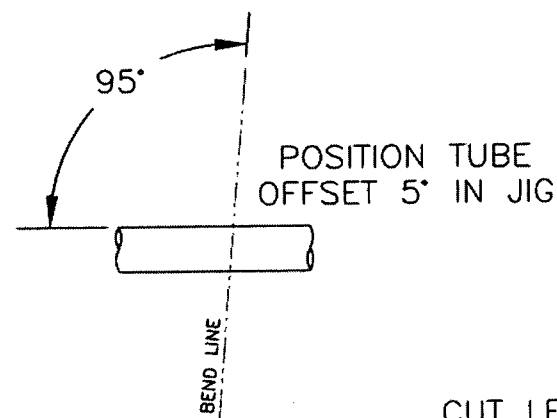
52046

DART



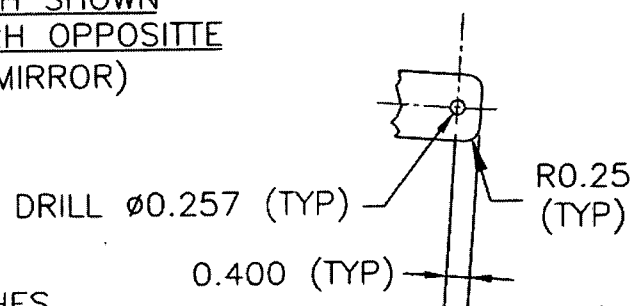
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CHECKED	KE	APPROVED	[Signature]	HAWKESBURY, ONTARIO, CANADA
DATE	99.06.07	DRAWING NO.	D2013	REV. C
TITLE	MIRROR BRACKET	SHEET	2 OF 3	SCALE
				NTS

KE 99.06.10



D2013-5 LH SHOWN
D2013-6 RH OPPOSITE
(FOR 204 MIRROR)

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL



52046

COPIES

DESIGN	JB	DRAWN BY	KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. C
CHECKED	KE	APPROVED	[Signature]	DRAWING NO.	D2013	SHEET 3 OF 3
DATE	99.06.07			TITLE	MIRROR BRACKET	SCALE NTS

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